



# STOCK THREAD CHART

RICHARDSON™

This color chart is a representation of the embroidery thread colors we offer. The colors shown are as close to the actual thread colors as we can reproduce on a printed page. Actual thread colors may vary on finished caps. Please use the color names listed when specifying embroidery thread colors. **Red text is closest Pantone match.**

<b>White</b> ISACORD 0015	<b>Light Silver</b> ISACORD 3971 PMS 428c	<b>Heather Grey</b> ROBISON 5783 PMS 422c	<b>Silver</b> ISACORD 0131 PMS 429c	<b>Steel Grey</b> ISACORD 2674 PMS 5285c	<b>Asphalt</b> ISACORD 0132 PMS 431c	<b>Charcoal</b> MADEIRA 0111 Cool Grey 10c	<b>Graphite</b> ISACORD 4174 PMS 432c	<b>Black</b> ISACORD 0020
<b>Cream</b> ISACORD 0970 PMS 7499c	<b>Eggshell</b> ROBISON 9028 PMS 7534c	<b>Stone</b> ISACORD 0672 PMS 7535c	<b>Dark Stone</b> ISACORD 0873 PMS 401c	<b>Camo Stone</b> ISACORD 0862 PMS 408c	<b>Khaki</b> ISACORD 1172 PMS 2310c	<b>Beige</b> ROBISON 2224 PMS 2312c	<b>Tan</b> ISACORD 0851 PMS 155c	<b>Taupe</b> ISACORD 1061 PMS 4735c
<b>Driftwood</b> ISACORD 0776 PMS 404c	<b>Putty</b> ISACORD 0722 PMS 409c	<b>Light Brown</b> ISACORD 0853 PMS 7504c	<b>Medium Brown</b> ISACORD 1055 PMS 7596c	<b>Brown</b> ISACORD 1355 PMS 4695c	<b>Desert Brown</b> RAPOS 0345 PMS 7531c	<b>Bark</b> ISACORD 0945 PMS 7532c	<b>Walnut</b> ISACORD 1346 PMS 4625c	<b>Dark Walnut</b> ISACORD 1366 PMS 4975c
<b>Mud</b> ISACORD 1876 PMS 476c	<b>Toast</b> ISACORD 0940 PMS 7571c	<b>Copper</b> GUNOLD 1134 PMS 7567c	<b>Buck</b> ISACORD 0933 PMS 7568c	<b>Mellow Yellow</b> RAPOS 1039 PMS 7499c	<b>Lemon</b> ISACORD 0600 PMS 109c	<b>Lt. Cal Gold</b> RAPOS 0222 PMS 7548c	<b>Yellow</b> ISACORD 0311 PMS 135c	<b>Gold</b> ISACORD 0700 PMS 1235c
<b>Dark Gold</b> ISACORD 0800 PMS 137c	<b>Green Gold</b> ISACORD 0546 PMS 7754c	<b>Army Gold</b> ISACORD 0345 PMS 105 C	<b>Old Gold</b> ISACORD 0822 PMS 7407c	<b>Vegas Gold</b> ROBISON 9123 PMS 7502c	<b>Honey</b> ROBISON 2247 PMS 714c	<b>Brass</b> RAPOS 327 PMS 7562c	<b>Mustard</b> ISACORD 0824 PMS 2014c	<b>Dark Cal Gold</b> RAPOS 0225 PMS 124c
<b>Gold Orange</b> ISACORD 0904 PMS 144c	<b>Tenn. Orange</b> ISACORD 1102 PMS 716c	<b>Blaze Orange</b> MADEIRA 1837 PMS Bright Red	<b>Orange</b> ISACORD 1304 PMS 172c	<b>Texas Orange</b> ISACORD 1134 PMS 484c	<b>Salmon</b> ISACORD 1114 PMS 1595c	<b>Red-Orange</b> ISACORD 1703 PMS 1795c	<b>Red</b> ROBISON 5678 PMS 187c	<b>Cardinal</b> ISACORD 1912 PMS 1955c
<b>Burgundy</b> ISACORD 2333 PMS 222c	<b>Maroon</b> ISACORD 2115 PMS 7428c	<b>Dark Rose</b> RAPOS 0333 PMS 695c	<b>Light Rose</b> RAPOS 0331 PMS 5015c	<b>Peach</b> ISACORD 1551 PMS 169c	<b>Southern Peach</b> ROBISON 9061 PMS 2030C	<b>Optic Pink</b> ISACORD 1940 PMS 806c	<b>Cotton Candy</b> ISACORD 2560 PMS 210c	<b>Pink</b> ISACORD 2530 PMS 211c
<b>Fuchsia</b> ISACORD 2300 PMS 220c	<b>Violet</b> ISACORD 2506 PMS 235c	<b>Lavender</b> ISACORD 2830 PMS 2577c	<b>Grape</b> ISACORD 2715 PMS 2612c	<b>Purple</b> ISACORD 3110 PMS 2685c	<b>Lilac</b> ISACORD 3210 PMS 2103c	<b>Columbia Blue</b> ISACORD 3820 PMS 2142c	<b>Sky Blue</b> ISACORD 3815 PMS 279c	<b>Baltic Blue</b> ISACORD 3810 PMS 646c
<b>Denim</b> ISACORD 3743 PMS 7694c	<b>Southern Mint</b> ROBISON 9076 PMS 636c	<b>Aqua</b> GUNOLD 1094 PMS 313c	<b>Cyan</b> ISACORD 4101 PMS 299c	<b>Bright Blue</b> ISACORD 3901 PMS 7461c	<b>Air Force Blue</b> MADEIRA 1829 PMS 2144c	<b>Royal</b> ROBISON 5580 PMS 287c	<b>Navy</b> ISACORD 3344 PMS 296c	<b>Forest Teal</b> ISACORD 4515 PMS 316c
<b>Smoke Blue</b> ISACORD 4752 PMS 2177c	<b>Bahama Blue</b> ISACORD 3842 PMS 5405c	<b>Surf Blue</b> ISACORD 4116 PMS 633c	<b>Blue Teal</b> ISACORD 4421 PMS 2223c	<b>Green Teal</b> ISACORD 4610 PMS 326c	<b>Willow</b> RAPOS 0548 PMS 559c	<b>D Sport Green</b> MADEIRA 1169 PMS 377c	<b>Optic Green</b> ISACORD 5940 PMS 2297c	<b>Light Mint</b> ISACORD 5220 PMS 337c
<b>Mint</b> ISACORD 5210 PMS 339c	<b>Fluor. Green</b> ISACORD 5500 PMS 802c	<b>Emerald</b> ISACORD 5613 PMS 2271c	<b>Emerald Mad.</b> MADEIRA 1251 PMS 2252c	<b>Key Lime</b> ISACORD 5610 PMS 359c	<b>Lime Green</b> ISACORD 5633 PMS 7741c	<b>Irish Green</b> ISACORD 5422 PMS 3415c	<b>Kelly</b> ROBISON 5508 PMS 7726c	<b>Dark Green</b> ISACORD PMS 343c
<b>Spruce</b> MADEIRA 1903 PMS 626c	<b>Dark Pine</b> ISACORD 5374 PMS 560c	<b>Sage</b> ISACORD 6156 PMS 7764c	<b>Moss</b> ISACORD 6133 PMS 7760c	<b>Spring Green</b> RAPOS U1517 PMS 5635c	<b>Light Olive</b> ISACORD 0453 PMS 5773c	<b>Olive</b> ISACORD 0465 PMS 5815c	<b>Mute Green</b> ISACORD 0463 PMS 6525c	<b>Met Champagne</b> ROBISON 1002 Warm Grey 1c*
<b>Neon Green</b> ISACORD 5500 PMS 802c	<b>Neon Orange</b> ISACORD 1106 PMS Bright Or.	<b>Neon Pink</b> ISACORD 2520 PMS 7424c	<b>Neon Yellow</b> ISACORD 6010 PMS 809c*	<b>Metallic Gold</b> SUPERIOR 007 PMS 871c	<b>Metallic Silver</b> SUPERIOR 064 PMS 877c			